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Google (20-January-2006):

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genetic and CNC

genetic and "numeric control"

(genetic algorithm) AND "numeric control" AND machinability

(genetic algorithm) AND "numeric control" AND "machinability"

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Google Scholar (20-January-2006):

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genetic CNC machinability

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Google (23-January-2006):

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"workpieces by genetic algorithms"

genetic workpiece

initial workpiece (population OR generation)

initial workpiece (population OR generation) genetic